

**Dispersion Control Additive** Technical Data Sheet 01/05/2023

## **KAM-DCA 671**

Low molecular weight wetting and dispersing additive for solvent-based printing inks and paints as well as water-based coatings.

It helps prevent hard sedimentation and sagging.

## **Technical Specifications**

Composition Alkylol ammonium salt of a high-molecular weight carboxylic acid

Solvent(s) Water

Specific gravity @ 20°C ca. 1.09 g/cm<sup>3</sup> : 80-100 mg KOH/g Acid value : 95-105 mg KOH/g Amine value

Appearance : Clear slightly brownish liquid

Active matter 51-53%

## **Applications**

KAM-DCA 671 is suitable for both low- and high-polar solvent-based coatings and printing inks; and also for aqueous systems.

KAM-DCA 671 is effective in reducing flooding and settling in non-polar systems e.g. air-drying alkyd paints. It is an effective anti-settling agent in wash and shop primers, nitrocellulose primers, primer surfacers and aqueous stains.

KAM-DCA 671 improves the colour acceptance of tinting bases in white latex paints, resulting in higher pigment efficiency. It helps to prevent interfacial tension between the hydrophilic pigments/extenders and the binders leading to reduced dispersion times, stabilization of the pigment dispersion and decreased flooding of pigments.

When used in a formulation, KAM-DCA 671 helps prevent hard sedimentation and sagging.

**KAM-DCA 671** should be incorporated in the mill-base before adding the pigments. Amount of additive based upon pigment can be determined as follows:

Inorganic pigments : 0.5-2.0% (as supplied) : 2.5-5.0% (as supplied) Organic pigments

## Storage, Safety and Packaging

To be stored in a cool dry place and handled in accordance with good industrial practice. When kept in an original unopened container, it will keep up to min. 4 years from the date of manufacture.