

## KAM-DCA 161

High molecular weight dispersion control additive for solvent-based coatings and pigment concentrates.

Particularly suited for stabilizing carbon black pigments with a fine particle size as well as organic pigments.

Strong reduction of mill-base viscosity.

### Technical Specifications

Composition	: High molecular weight block copolymer with pigment affinic groups
Solvent(s)	: Methoxypropylacetate/Butylacetate
Specific gravity @ 20°C	: ca. 1.02 g/cm <sup>3</sup>
Flashpoint	: 38 °C
Amine value	: 11-12 mg KOH/g
Appearance	: Slightly yellowish liquid
Active matter	: 30%

### Applications

**KAM-DCA 161** deflocculates pigments and stabilizes them by means of steric hindrance.

It provides equal electrical charge to the pigment particles.

The resulting repulsion and the steric stabilization prevent a possible co-flocculation, which leads to flood- and float-free color in pigment mixtures. The deflocculating properties of the additive lead to:

- Increased gloss
- Better color strength
- More transparency in the final application
- Strong reduction of the mill-base viscosity

**KAM-DCA 161** is recommended in automotive and general industrial coatings and is particularly suited for stabilizing carbon black pigments with a fine particle size as well as organic pigments.

**KAM-DCA 161** should be incorporated in the mill-base before adding the pigments.

Amount of additive based upon pigment can be determined as follows:

Inorganic pigments : 10% of oil absorption value (solid form) or 5-15% (as supplied)

Organic pigments : 35-60% of BET value (solid form) or 30-90% (as supplied)

Carbon blacks : 15-30% of DBP value (solid form) or 70-130% (as supplied)

### Storage, Safety and Packaging

To be stored in a cool dry place and handled in accordance with good industrial practice.

When kept in an original unopened container, it will keep up to min. 4 years from the date of manufacture.

Separation or turbidity may occur at temperatures < 0 °C. Warm to 20 °C and mix well.