

Starting point formulations for general industrial coatings (Solvent-based)

Formulation Set 4	Titanium Dioxide	Colour Black FW200	Yellow Iron Oxide	Red Iron Oxide	Phthalo. Blue 15:3	Organic Yellow 175	Orange 36	Organic Red 122
1) Laropal A81 (60% in Sol. 100)	18.00	33.90	20.60	18.00	26.50	26.40	25.00	28.50
2) KAM-DCA 46	3.40	11.80	4.20	4.80	12.40	15.40	16.60	8.90
3) Synergist	--	0.50	--	--	0.50	--	--	--
4) Bentone 27	1.00	--	1.00	1.00	--	--	--	--
5) Methoxypropylacetate	4.80	19.90	9.60	4.60	20.30	14.10	12.70	20.30
6) Solvesso 100	4.80	19.90	9.60	4.60	20.30	14.10	12.70	20.30
7) Pigment	68.00	14.00	55.00	67.00	20.00	30.00	33.00	22.00
Total weight (g)	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00

Formulation Set 5	Titanium Dioxide	Colour Black FW200	Yellow Iron Oxide	Red Iron Oxide	Phthalo. Blue 15:3	Organic Yellow 175	Orange 36	Organic Red 122
1) Laropal A81 (60% in Sol. 100)	18.00	33.90	20.60	18.00	26.50	26.40	25.00	28.50
2) KAM-DCA 163	3.02	10.48	3.74	4.26	11.02	13.68	14.75	7.92
3) Synergist	--	0.50	--	--	0.50	--	--	--
4) Bentone 27	1.00	--	1.00	1.00	--	--	--	--
5) Methoxypropylacetate	4.99	20.56	9.83	4.87	20.99	14.96	13.62	20.79
6) Solvesso 100	4.99	20.56	9.83	4.87	20.99	14.96	13.63	20.79
7) Pigment	68.00	14.00	55.00	67.00	20.00	30.00	33.00	22.00
Total weight (g)	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00